



Dart Hawkesbury
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Canada

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STORE 12 DEC

D407-797-311
Job Sheet 168135



Part No: D407-797-311

Job Qty: 1 ea

Part Name: 206L Series / 407 Quick Release Heli-Access-Step™ High Gear - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Highland Helicopters Ltd (CHIGH01)

4240 Agar Drive, Vancouver Airport South Terminal Richmond, BC, V7B 1A3 Canada ph:(604) 273-6161

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg1		<i>Smb</i>
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		<i>Smb</i>
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		<i>M.H.D.</i>
125	DC	1 pcs		12/8/17	0.00	0.00	DC		<i>K.C.</i>
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		<i>Smb</i>
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		<i>Smb</i>

Part Op 125 - Photocopy bluefile & type labels per PPP D407-797-311
Descriptions: 130 - Identify and pack for shipping as per PPP D407-797-311

46001

fg 081

DEC 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4417-011 <i>5017450</i>	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 5:12 PM dart.poulin.mario

5017450

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order:

Part No

NCR No

Date:

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Environment
Design
Doc/Data
Equip/Tooling
Handling/Pre
Material
Internal Transport
Tribal Knowledge

DART
AEROSPACE
S017829



206L Series / 407 Quick Release Heli – Access – Step High Gear – Fits LH or RH

PART NO: D407 – 797 – 311

Revision: Start up Operation

Change No:

Mfg Date: 12/06/17
Job No: 168135

AGAINST DEPARTMENT/PROCESS

Skid-tube		Cross tube		Water Jet		Engineering	
Machining		Small Fab		Prod. Eng. Coord.		Quality	
Thermoforming		Finishing		Rec/Store/Packaging		Other	
Large Fab		Composite		Supplier			

QTY Effective :

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

Temperature/Cure		Power Loss/Surge		Positioned Wrong	
Set-up		Folio/Program		Outside Dimensions	
BOM/Route		Grain		Over/Under tolerance	
Broken/Damage/Detect		Weld		Part Incorrect	
Inspection Incomplete/Unqualified		Wrong Stock Pulled		Part Lost/Missing	
Contamination		Out of Sequence		Part Moved	
Countersink		Off-set		Drawing	
Cut Too Short		Mislabeled		Finish	
		Fit/Function		Misread	
Instructions Incomplete/Unclear		Misaligned/off center		Turning Sequence	
Drill Holes					

WAVE / TWIST IN TUBE
Marks/Chatter

LOA
Substation
Past Expiry Date
Misidentified
Process Improvement
Manufacturing Process
Past Due

OTHER :